

8

7

6

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4

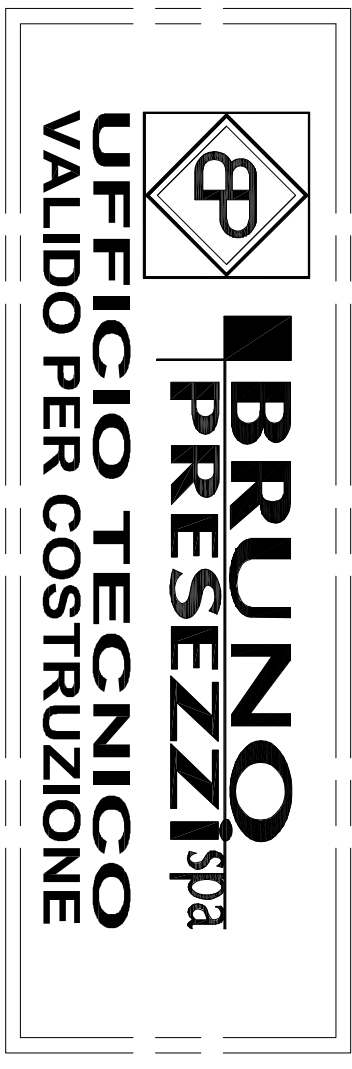
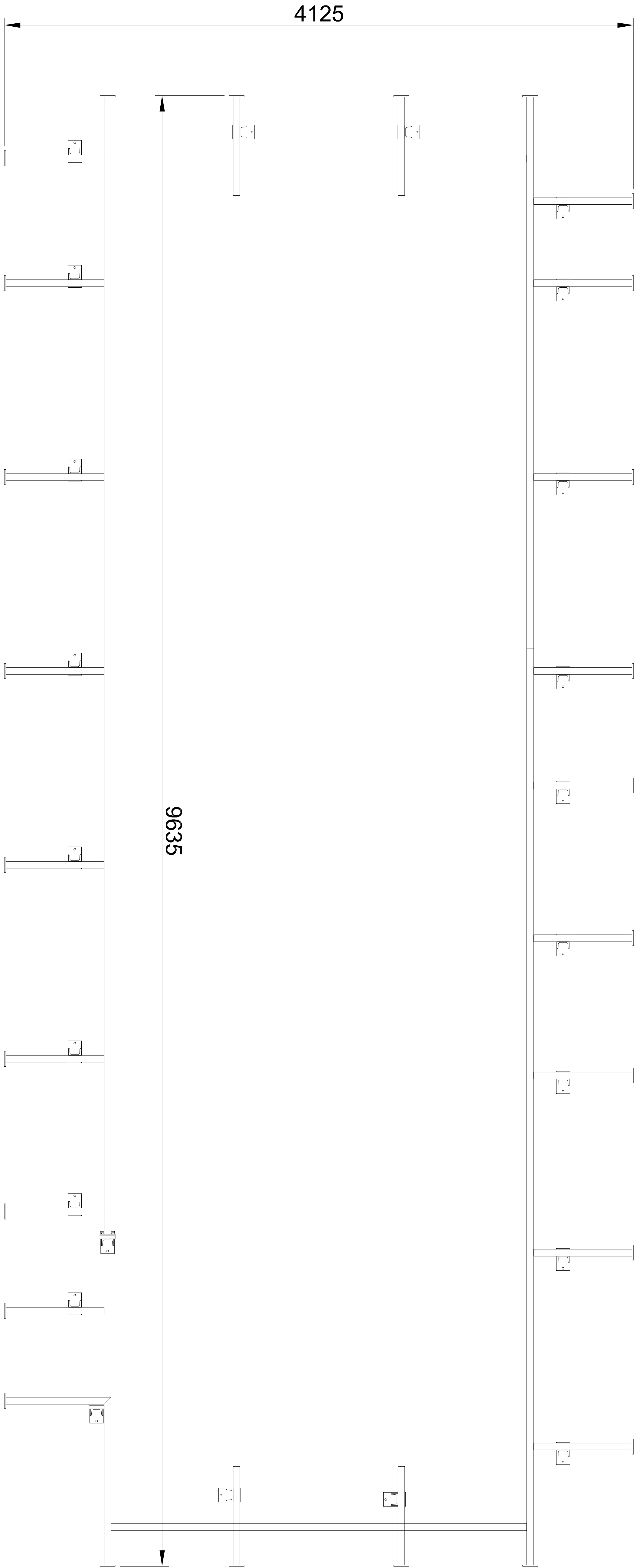
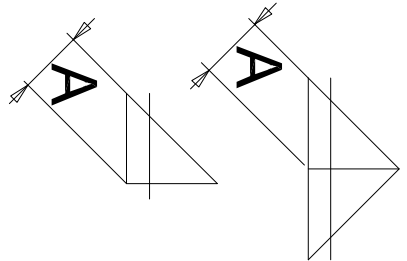
3

2

1

NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

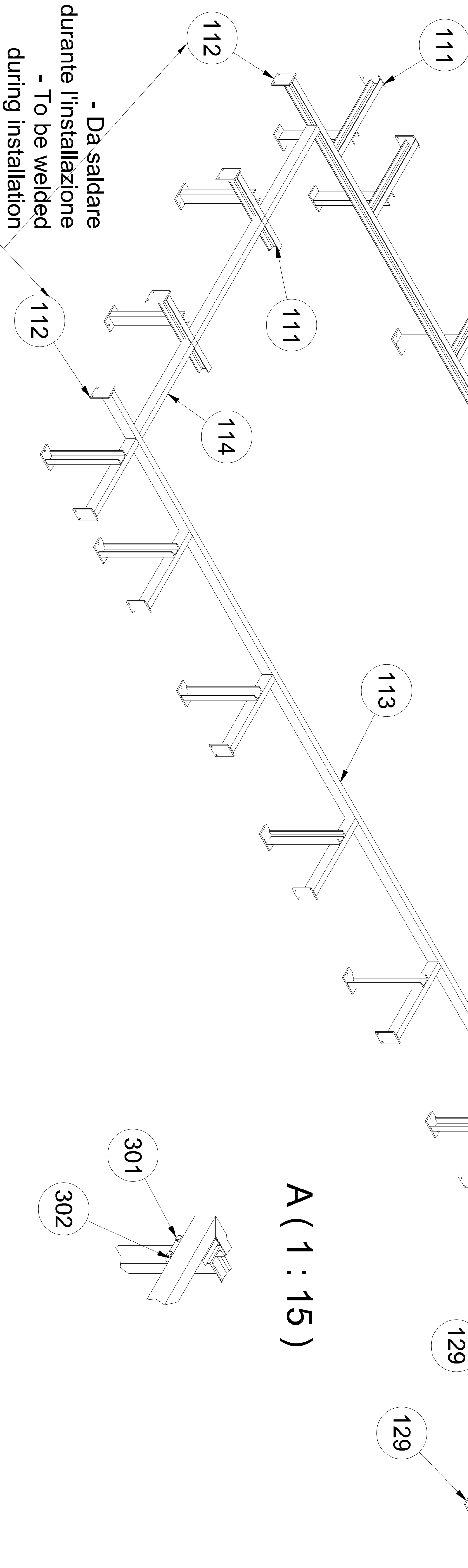
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO
DOVE NON ALTRIMENTI INDICATO - A = 0,7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT



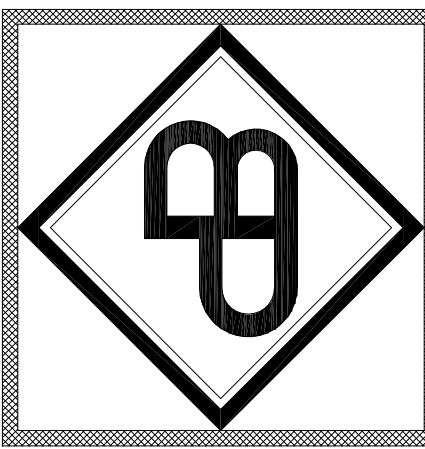
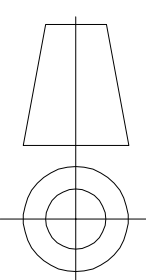
102	Barra filettata M12 + cartuccia materiale ancoraggio	M12 threaded rod + anchoring material	303			0	
4	Rondella piana 13x20 UNI 6592	Flat washer 13x20 UNI 6592	302	R40		0	
4	V.T.E. M12x25 - UNI EN 24017	HEX. HEAD SCREW M12x25-UNI EN 24017	301	Acc. Cl. 8.8	C101000382	0	
2	Telaio sostegno lamiera	Sheet metal support beam	129			14,7	
1	Telaio sostegno lamiera	Sheet metal support beam	127	S275JR EN 10025	60-26-008-127	17,4	
2	Gamba di sostegno	Support Leg	125	S275JR EN 10025	60-26-008-125	8	
1	Profilato UPN 80	Profiled UPN 80	124	S275JR EN 10025	60-26-008-124	83,2	
2	Profilato UPN 80	Profiled UPN 80	114	S275JR EN 10025	60-26-008-114	23,6	
1	Profilato UPN 80	Profiled UPN 80	113	S275JR EN 10025	60-26-008-113	64,5	
5	Plastrina	Platelet	112	S275JR EN 10025	60-26-008-112	1,1	
21	Trave sostegno lamiera	Sheet metal support beam	111	S275JR EN 10025	60-26-008-111	6,7	
21	Gamba di sostegno	support leg	110	S275JR EN 10025	60-26-008-110	5,8	
Q.tà	Descrizione	Description	Pos.	Materiale	Numero Parte	Massa	R.C.

A (1 : 15)

- Da saldare
durante l'installazione
- To be welded
during installation



- Da saldare
durante l'installazione
- To be welded
during installation

07/10/2025		DIS. ASSIEME		COMMESSA N.		DATA		Q.TA'	
S.P.		R.V.		R.V.		525,6 kg			
Disegnato		Verificato		Autorizzato		Materiale		Massa	
Descrizione: Telaio per lamiere macchine Linea 1 - TT1000/1450 (Sheet metal frame for machines Line 1 - TT1000/1450)									
				Disegno N. 60-26-00C-002		Scala: 1:30			
						Revisione: 0			
						Foglio: 1 di 1			
A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno									
Via per Omega 8 - BIRAGO DI MOLICOVA - C.A.P. 20875 (MB) - ITALY Tel. 039/65021 FAX 039/651973 - e-mail: bruno.prezzi@brunoprezzi.com									
A2									